



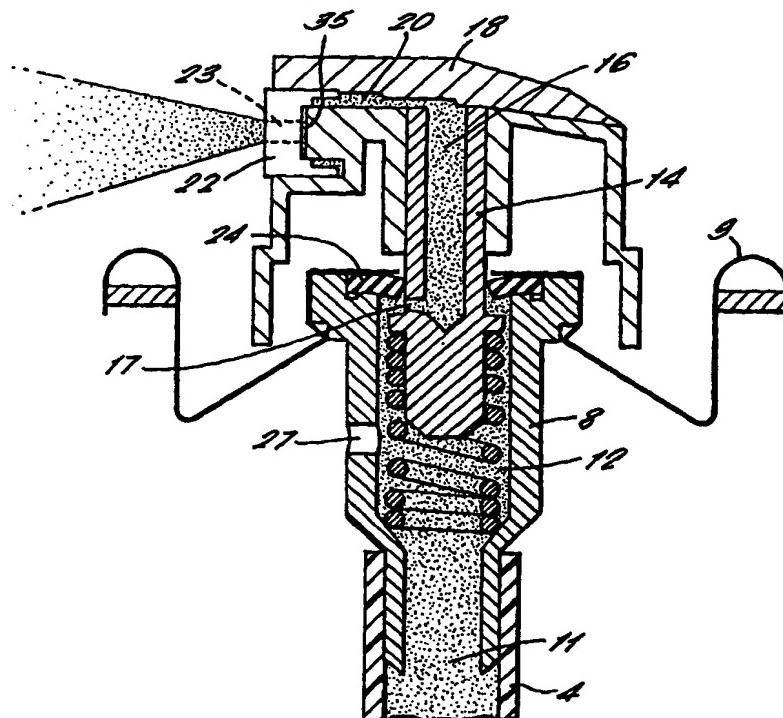
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(54) Title: INHALATION OF AEROSOL ACTIVES

(57) Abstract

A method of reducing the inhalation of airborne/respirable particles or droplets having a diameter of less than 10 micrometres, produced by spraying liquid droplets from a spray device, which method comprises imparting a unipolar charge to the liquid droplets by double layer charging during the spraying of the droplets from a spray device, the unipolar charge being at a level such that the droplets have a charge to mass ratio of at least $+/- 1 \times 10^{-4}$ C/kg, whereby at least 10 % by volume of the airborne respirable particles or droplets having a diameter of less than 10 micrometres in the vicinity of the mouth, nose or upper respiratory tract do not enter the lungs.



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INHALATION OF AEROSOL ACTIVES

The present invention relates to a method of reducing the inhalation of compositions which are sprayed into the atmosphere, in particular those which are sprayed from an aerosol spray device.

Aerosols spray compositions produce potential health/breathing hazards through the inhalation of the spray particles or droplets. It is known that, for example, so-called PM10 particles (herein defined as those particles with a particle size of less than 10 micrometres) are capable of travelling deep into the respiratory tract. A typical aerosol spray device will produce liquid droplets with a range of droplet diameters, but usually a proportion of the droplets have a droplet diameter of less than 10 micrometres.

We have now developed a method whereby the inhalation of aerosol compositions can be reduced.

According to the present invention there is provided a method of reducing the inhalation of airborne/respirable particles or droplets having a diameter of less than 10 micrometres, produced by spraying liquid droplets from a spray device, which method comprises imparting a unipolar charge to the liquid droplets by double layer charging during the spraying of the droplets from a spray device, the unipolar charge being at a level such that the droplets have a charge to mass ratio of at least +/- 1 x 10⁻⁴ C/kg, whereby at least 10% by volume of the airborne respirable particles or droplets having a diameter of less than 10 micrometres in the vicinity

of the mouth, nose or upper respiratory tract do not enter the lungs.

It is preferred that the unipolar charge which is imparted to the liquid droplets is generated solely by the interaction between the liquid within the spray device and the spray device itself as the liquid is sprayed therefrom. In particular, it is preferred that the manner in which a unipolar charge is imparted to the liquid droplets does not rely even partly upon the connection of the spray device to any external charge inducing device, such as an external source of relatively high voltage, or any internal charge inducing device such as a battery. With such an arrangement, the spray device is entirely self-contained making it suitable for use both in industrial, institutional and domestic situations.

Preferably, the spray device is a domestic pressure-spraying device devoid of any electrical circuitry but which is capable of being hand held. Typically such a device has a capacity in the range of from 10ml to 2000ml and can be actuated by hand, or by an automatic actuating mechanism. A particularly preferred domestic device is a hand-held aerosol can.

Preferably, therefore the charge to mass ratio of at least $+/- 1 \times 10^{-4}$ C/kg is imparted to the liquid droplets as a result of the use of an aerosol spray device with at least one of the features of the material of the actuator, the size and shape of the orifice of the actuator, the diameter of the dip tube, the characteristics of the valve and the formulation of the composition contained within the aerosol spray

device being chosen in order to achieve the said droplet charge to mass ratio by double layer charging imparting the unipolar charge to the droplets during the actual spraying of the liquid droplets from the 5 orifice of the aerosol spray device.

As a result of the method of the present invention, the liquid droplets which form the aerosol spray produced by the spray device carry an electrostatic charge. The charged droplets will seek 10 to disperse as a result of mutual repulsion and will preferentially move towards surfaces having an opposite or a neutral charge, such as the face, nose or in the upper respiratory tract, rather than penetrating into the lungs of humans or animals in the 15 vicinity of the aerosol spray. The higher the charge on the liquid droplets which form the aerosol spray, the more readily they will seek to deposit on the mouth, nose or upper respiratory tract. The rate of flow of the liquid product as it is dispensed from the 20 spray device will also have an effect on the amount deposited with lower flow rates encouraging more deposition than higher flow rates.

The method of the present invention has application in connection with all or most aerosol 25 spray devices in current use, examples being paint aerosols, antiperspirants, hair sprays, insecticides, horticultural products, air fresheners, waxes and polishes, oven cleaners, starches and fabric finishes, shoe and leather care products, glass cleaners and 30 various other household, institutional, professional or industrial products.

The method of the present invention prevents at least 10%, preferably at least 25%, and more preferably at least 40%, yet more preferably at least 75% by volume and even more preferably at least 85% by volume of the airborne particles having a size of less than 10 micrometres from entering the lungs.

The airborne particles may either comprise the liquid droplets per se, or may comprise particles which are produced as the droplets break up or evaporate after spraying.

In general, the liquid composition which is sprayed into the air using the spray device is a water and hydrocarbon mixture, or emulsion, or a liquid which is converted into an emulsion by shaking the spraying device before use, or during the spraying process.

While all liquid aerosols are known to carry a net negative or positive charge as a result of double layer charging, or the fragmentation of liquid droplets, the charge imparted to droplets of liquid sprayed from standard devices is only of the order of +/- 1 x 10⁻⁸ to 1 x 10⁻⁵ C/kg.

The invention relies on combining various characteristics of an aerosol spray device so as to increase the charging of the liquid as it is sprayed from the aerosol spray device.

A typical aerosol spray device comprises:

1. An aerosol can containing the composition to be sprayed from the device and a liquid or gaseous propellant;
2. A dip tube extending into the can, the upper

end of the dip tube being connected to a valve;

3. An actuator situated above the valve which is capable of being depressed in order to operate the
5 valve; and

4. An insert provided in the actuator comprising an orifice from which the composition is sprayed.

A preferred aerosol device for use in the
10 present invention is that described in WO 97/12227.

It is possible to impart higher charges to the liquid droplets by choosing aspects of the aerosol device including the material, shape and dimensions of the actuator, the actuator insert, the valve and the
15 dip tube and the characteristics of the liquid which is to be sprayed, so that the required level of charge is generated as the liquid is dispersed as droplets.

A number of characteristics of the aerosol system increase double layer charging and charge exchange between the liquid formulation and the surface of the aerosol system. Such increases are brought about by factors which may increase the turbulence of the flow through the system, and increase the frequency and velocity of contact between the liquid and the
20 internal surface of the container and valve and
25 actuator system.

By way of example, characteristics of the actuator can be optimised to increase the charge levels on the liquid sprayed from the container. A
30 smaller orifice in the actuator insert, of a size of 0.45mm or less, increase the charge levels of the

liquid sprayed through the actuator. The choice of material for the actuator can also increase the charge levels on the liquid sprayed from the device with material such as nylon, polyester, acetal, PVC and polypropylene tending to increase the charge levels.

5 The geometry of the orifice in the insert can be optimised to increase the charge levels on the liquid as it is sprayed through the actuator. Inserts which promote the mechanical break-up of the liquid give
10 better charging.

The actuator insert of the spray device may be formed from a conducting, insulating, semi-conducting or static-dissipative material.

15 The characteristics of the dip tube can be optimised to increase charge levels in the liquid sprayed from the container. A narrow dip tube, of for example about 1.27mm internal diameter, increases the charge levels on the liquid, and the dip tube material can also be changed to increase charge.

20 Valve characteristics can be selected which increase the charge to mass ratio of the liquid product as it is sprayed from the container. A small tailpiece orifice in the housing, of about 0.65mm, increases the charge to mass ratio during spraying. A
25 reduced number of holes in the stem, for example 2 x 0.50mm, also increases the charge during spray. The presence of a vapour phase tap helps to maximise the charge levels, a larger orifice vapour phase tap of, for example, about 0.50mm to 1.0mm generally giving
30 higher charge levels.

Changes in the product formulation can also

affect charging levels. A formulation containing a mixture of hydrocarbon and water, or an emulsion of an immiscible hydrocarbon and water, will carry a higher charge to mass ratio when sprayed from the aerosol device than either a water alone or hydrocarbon alone formulation.

It is preferred that a liquid composition of use in the present invention comprises an oil phase, an aqueous phase, a surfactant and a propellant.

10 Preferably the oil phase includes C₉ - C₁₂ hydrocarbon which is preferably present in the composition in an amount of from 2 to 10% w/w.

Preferably the surfactant is glyceryl oleate or polyglycerol oleate, preferably present in the composition in an amount of from 0.1 to 1.0% w/w.

15 Preferably the propellant is liquified petroleum gas (LPG) which is preferably butane, optionally in admixture with propane. The propellant may be present in an amount of from 10 to 90% w/w depending upon whether the composition is intended for spraying as a "wet" or as a "dry" composition. For a "wet" composition, the propellant is preferably present in an amount of from 20 to 50% w/w, more preferably in an amount of from 30 to 40% w/w.

20 25 30 The liquid droplets sprayed from the aerosol spray device will generally have diameters in the range of from 5 to 100 micrometres, with a peak of droplets of about 40 micrometres. The liquid which is sprayed from the aerosol spray device may contain a predetermined amount of a particulate material, for example, fumed silica, or a predetermined amount of a

volatile solid material, such as menthol or naphthalene.

5 A can for a typical aerosol spray device is formed of aluminium or lacquered or unlacquered tin plate or the like. The actuator insert may be formed of, for instance, acetal resin. The valve stem lateral opening may typically be in the form of two apertures of diameters 0.51mm.

10 The present invention will now be described, by way of example only, with reference to the accompanying drawings, in which:-

Figure 1 is a diagrammatic cross section through an aerosol spraying apparatus in accordance with the invention;

15 Figure 2 is a diagrammatic cross section through the valve assembly of the apparatus of Figure 1;

Figure 3 is a cross section through the actuator insert of the assembly shown in Figure 2;

20 Figure 4 shows the configuration of the bore of the spraying head shown in Figure 3 when viewed in the direction A;

Figure 5 shows the configuration of the swirl chamber of the spraying head shown in Figure 3 when viewed in the direction B;

25 Figure 6 illustrates the results obtained in Example 2; and

Figure 7 illustrates the results obtained in Example.

30 Referring to Figures 1 and 2, an aerosol spray device in accordance with the invention is shown. It comprises a can 1, formed of aluminium or lacquered or

unlacquered tin plate or the like in conventional manner, defining a reservoir 2 for a liquid 3 having a conductivity such that droplets of the liquid can carry an appropriate electrostatic charge. Also 5 located in the can is a gas under pressure which is capable of forcing the liquid 3 out of the can 1 via a conduit system comprising a dip tube 4 and a valve and actuator assembly 5. The dip tube 4 includes one end 6 which terminates at a bottom peripheral part of the 10 can 1 and another end 7 which is connected to a tailpiece 8 of the valve assembly. The tailpiece 8 is secured by a mounting assembly 9 fitted in an opening in the top of the can and includes a lower portion 10 defining a tailpiece orifice 11 to which end 7 of the 15 dip tube 4 is connected. The tailpiece includes a bore 12 of relatively narrow diameter at lower portion 11 and a relatively wider diameter at its upper portion 13. The valve assembly also includes a stem pipe 14 mounted within the bore 12 of the tailpiece 20 and arranged to be axially displaced within the bore 12 against the action of spring 15. The valve stem 14 includes an internal bore 16 having one or more lateral openings (stem holes) 17 (see Figure 2). The valve assembly includes an actuator 18 having a 25 central bore 19 which accommodates the valve stem 14 such that the bore 16 of the stem pipe 14 is in communication with bore 19 of the actuator. A passage 20 in the actuator extending perpendicularly to the bore 19 links the bore 19 with a recess including a post 21 on which is mounted a spraying head in the 30 form of an insert 22 including a bore 23 which is in

communication with the passage 20.

A ring 24 of elastomeric material is provided between the outer surface of the valve stem 14 and, ordinarily, this sealing ring closes the lateral opening 17 in the valve stem 14. The construction of the valve assembly is such that when the actuator 18 is manually depressed, it urges the valve stem 14 downwards against the action of the spring 15 as shown in Figure 2 so that the sealing ring 24 no longer 5 closes the lateral opening 17. In this position, a path is provided from the reservoir 2 to the bore 23 of the spraying head so that liquid can be forced, under the pressure of the gas in the can, to the spraying head via a conduit system comprising the dip tube 4, the tailpiece bore 12, the valve stem bore 16, 10 the actuator bore 19 and the passage 20. 15

An orifice 27 (not shown in Figure 1) is provided in the wall of the tailpiece 8 and constitutes a vapour phase tap whereby the gas 20 pressure in the reservoir 2 can act directly on the liquid flowing through the valve assembly. This increases the turbulence of the liquid. It has been found that an increased charge is provided if the diameter of the orifice 27 is at least 0.76mm.

Preferably the lateral opening 17 linking the valve stem bore 16 to the tailpiece bore 12 is in the form of 2 orifices each having a diameter of not more than 0.51mm to enhance electrostatic charge generation. Further, the diameter of the dip tube 4 25 is preferably as small as possible, for example, 30 1.2mm, in order to increase the charge imparted to the

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liquid. Also, charge generation is enhanced if the diameter of the tailpiece orifice 11 is as small as possible eg not more than about 0.64mm.

Referring now to Figure 3, there is shown on an increased scale, a cross section through the actuator insert of the apparatus of Figures 1 and 2. For simplicity, the bore 23 is shown as a single cylindrical aperture in this Figure. However, the bore 23 preferably has the configuration, for instance, shown in Figure 4. The apertures of the bore 23 are denoted by reference numeral 31 and the aperture-defining portions of the bore are denoted by reference numeral 30. The total peripheral length of the aperture-defining portions at the bore outlet is denoted by L (in mm) and a is the total area of the aperture at the bore outlet (in mm^2) and the values for L and a are as indicated in Figure 4. L/a exceeds 8 and this condition has been found to be particularly conductive to charge development because it signifies an increased contact area between the actuator insert and the liquid passing there through.

Many different configurations can be adopted in order to produce a high L/a ratio without the cross-sectional area a being reduced to a value which would allow only low liquid flow rates. Thus, for example it is possible to use actuator insert bore configurations (i) wherein the bore outlet comprises a plurality of segment-like apertures (with or without a central aperture); (ii) wherein the outlet comprises a plurality of sector-like apertures; (iii) wherein the aperture together form an outlet in the form of a

grill or grid; (iv) wherein the outlet is generally cruciform; (v) wherein the apertures together define an outlet in the form of concentric rings; and combinations of these configurations. Particularly 5 preferred are actuator insert bore configurations wherein a tongue like portion protrudes into the liquid flow stream and can be vibrated thereby. This vibrational property may cause turbulent flow and enhanced electrostatic charge separation of the double 10 layer, allowing more charge to move into the bulk of the liquid.

Referring now to Figure 5, there is shown a plan view of one possible configuration of swirl chamber 35 of the actuator insert 22. The swirl chamber includes 15 4 lateral channels 36 equally spaced and tangential to a central area 37 surrounding the bore 23. In use, the liquid driven from the reservoir 2 by the gas under pressure travels along passage 20 and strikes the channels 36 normal to the longitudinal axis of the 20 channels. The arrangement of the channels is such that the liquid tends to follow a circular motion prior to entering the central area 37 and thence the bore 23. As a consequence, the liquid is subjected to substantial turbulence which enhances the 25 electrostatic charge in the liquid.

The following Examples illustrates the invention:-

EXAMPLE 1

An air freshener formulation was produced as follows:-

- 5 83% by weight of an iso paraffin solvent was introduced into a mixing vessel and stirred. 0.2% by weight of butyl hydroxy toluene was added to the vessel as a corrosion inhibitor and stirring was continued until a homogenous mixture was obtained.
- 10 Thereafter, in turn, 5% by weight of polyglycerol oleate emulsifier and 11.8% by weight of a fragrance component were added and stirring was again continued until a homogeneous mixture had been produced.

The mixture constituted the oil phase of the final product. 6% by weight of this oil phase was placed in a tin plated aerosol can of the type as described with reference to Figures 1 and 2, having a spraying head bore configuration as shown in Figure 4 and a spraying head swirl chamber configuration as shown in Figure 5. The actuator insert was formed of acetal resin.

The valve stem lateral opening 17 was in the form of 2 apertures of diameter 0.51mm, the vapour phase tap orifice 27 had a diameter of 0.76mm, the tail pipe orifice 11 had a diameter of 0.64mm and the diameter of the dip tube 4 was 3mm. 59% by weight of soft water was then added to the can and thereafter the valve assembly was fitted onto the can. 35% by weight of butane was introduced into the can via the valve assembly to achieve a pressure of 40 psi. On depression of the actuator 18, a fine spray of

liquid droplets having a charge/mass value of -1×10^{-4} C/kg and a flow rate of approximately 1.5 g/sec was obtained. The droplets became rapidly dispersed in the air.

5 The above-described aerosol spray device was compared with a standard, known aerosol spray device loaded with the same air freshener formulation. It was found that, "for the same amount of spraying, the quantity of liquid droplets inhaled was significantly
10 less with the above-described device compared with the standard, known device.

EXAMPLE 2

15 A model head with a conducting surface and oral orifice tube was positioned in a booth ($2m^3$) and earthed. Pieces of filter paper (grade 4) sized $1.5cm^2$ were attached to the face at the left of the nose, the right eye and the right side of the mouth.
20 In each test 7g +/- 0.35g of aerosol product was introduced into the booth by a 3 second spray. Aerosol was introduced into the booth from a position of 1.4m behind and 0.25m above the model head. The product used in these tests had the composition given
25 below:

	Ingredient	%w/w
5	Bioallethrin	0.241
	Bioresmethrin	0.046
	Butylated hydroxytoluene	0.005
	Deionised water	51.15
	Fluorescein	0.05
	H55 (26% w/w propane/butane blend (Boral)	40.000
10	Norpar 13 (Exxon)	7.500
	Perfume	0.100
	Polyglycerol oleate	0.900

After spraying, the booth was left for 10 minutes and the filter paper removed.

15 Fluorescein is not very water soluble, and so a phosphate buffer (pH 7, 0.1M Na₂HPO + NaH₂PO₄H₂O) was used to extract the fluorescein from the filter paper. 5ml of buffer was added to the paper and left for 24 hours. The paper was then removed and the sample 20 tested in a fluorimeter. The fluorimeter was set at zero reading when buffer alone was present in the cuvette. Known concentrations of product were made in phosphate buffer to use as calibration samples. Product was sprayed into a vial and 40mg weighed out. 25 10ml of buffer was added, and 5ml of this was removed and placed in another vial and 5ml of buffer added to get a second concentration of 20mg/10ml. Further dilutions were made in the same way so that concentrations of 10, 5, 2.5, 1.25 and 0.625gm/10ml 30 were obtained. These known concentrations and their

fluorescence readings were then used to find the regression line. The equation of the line was then used to determine how much product was present in the test samples from their fluorescence reading. This 5 value was then divided by the amount of product sprayed in the test to get a value of the amount of product landing on the face per gram of product sprayed and thus removing any effect of a slightly variable spray length.

10 Charged aerosol was artificially produced by applying - 10kV to the can, since the presence of fluorescein made it difficult to charge the spray naturally. This produced an aerosol with a charge to mass ratio of -4×10^{-4} C/Kg. This was compared with 15 an uncharged aerosol spray of the same composition.

As shown in Figure 6, uncharged sprays deposited a mean of 0.115mg of product/g sprayed ($n=12$, $s=0.064$) on the face papers. Charged sprays deposited 63% more product on the face as compared to uncharged sprays. 20 0.305mg of product/g sprayed was collected ($n=12$, $s=0.172$). The difference is significant at $P<0.05$ ($t=3.59$, 22df).

EXAMPLE 3

25 Following the procedure described in Example 2 a 3 second spray of the following composition was tested.

5

Ingredient	%w/w
Isopar G	4.996
Butylated hydroxytoluene	0.013
Polyglycerol oleate	0.299
Perfume	0.702
Propane/butane blend	58.94
Fluorescein	0.05

Charged aerosol was artificially produced by
 10 applying - 10kV to the can, which produced an aerosol
 with a charge to mass ratio of -2.4×10^{-4} C/kg. This
 was compared with an uncharged aerosol spray of the
 same composition.

As shown in Figure 7, uncharged spray deposits a
 15 mean of 0.099mg of product/g sprayed ($s=0.032$) on the
 face targets. Charged sprays deposited 73.5% more
 product on the face as compared to uncharged sprays,
 0.374 mg of product/g sprayed was collected ($s=0.09$).
 The difference is significant $P<0.05$ ($t=9.85$, 10df).

20

CLAIMS:

1. A method of reducing the inhalation of airborne/respirable particles or droplets having a diameter of less than 10 micrometres, produced by spraying liquid droplets from a spray device, which method comprises imparting a unipolar charge to the liquid droplets by double layer charging during the spraying of the droplets from a spray device, the unipolar charge being at a level such that the droplets have a charge to mass ratio of at least $+/- 1 \times 10^{-4}$ C/kg, whereby at least 10% by volume of the airborne respirable particles or droplets having a diameter of less than 10 micrometres in the vicinity of the mouth, nose or upper respiratory tract do not enter the lungs.
2. A method as claimed in claim 1 wherein at least 25% by volume of the airborne respirable particles or droplets having a diameter of less than 10 micrometres in the vicinity of the mouth, nose or upper respiratory tract do not enter the lungs.
3. A method as claimed in claim 1 wherein at least 40% by volume of the airborne respirable particles or droplets having a diameter of less than 10 micrometres in the vicinity of the mouth, nose or upper respiratory tract do not enter the lungs.
4. A method as claimed in claim 1 wherein at least 75% by volume of the airborne respirable

particles or droplets having a diameter of less than 10 micrometres in the vicinity of the mouth, nose or upper respiratory tract do not enter the lungs.

5 5. A method as claimed in any one of the preceding claims in which the spray device is an aerosol spray device.

10 6. A method as claimed in any one of the preceding claims in which the spray device contains an emulsion.

15 7. A method as claimed in any one of the preceding claims in which the liquid droplets have a size in the range of from 5 to 100 micrometres.

20 8. A method as claimed in any one of the preceding claims in which the spray device contains a composition comprising an oil phase, an aqueous phase, a surfactant and a propellant.

9. A method as claimed in claim 8 wherein the oil phase includes a C₉ - C₁₂ hydrocarbon.

25 10. A method as claimed in claim 9 wherein the C₉ - C₁₂ hydrocarbon is present in the composition in an amount of from 2 to 10% w/w.

30 11. A method as claimed in any one of claims 8 to 10 wherein the surfactant is glyceryl oleate or a polyglycerol oleate.

12. A method as claimed in any one of claims 8 to 11 wherein the surfactant is present in the composition in an amount of from 0.1 to 1.0% w/w.

5 13. A method as claimed in any one of claims 8 to 12 wherein the propellant is liquified petroleum gas.

10 14. A method as claimed in claim 13 wherein the propellant is present in the composition in an amount of from 20 to 50% w/w.

15 15. A method as claimed in any one of the preceding claims wherein the unipolar charge is imparted to the liquid droplets solely by the interaction between the liquid and the spray device, without any charge being imparted thereto from an internal or external charge inducing device.

20 16. A method as claimed in claim 15 wherein the charge to mass ratio of at least $+/- 1 \times 10^{-4}$ C/kg is imparted to the liquid droplets as a result of the use of an aerosol spray device with at least one of the features of the material of the actuator, the size and shape of the orifice of the actuator, the diameter of the dip tube, the characteristics of the valve and the formulation of the composition contained within the aerosol spray device being chosen in order to achieve the said droplet charge to mass ratio by double layer charging imparting the unipolar charge to the droplets during the actual spraying of the liquid droplets from

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the orifice of the aerosol spray device.

FIG. 1

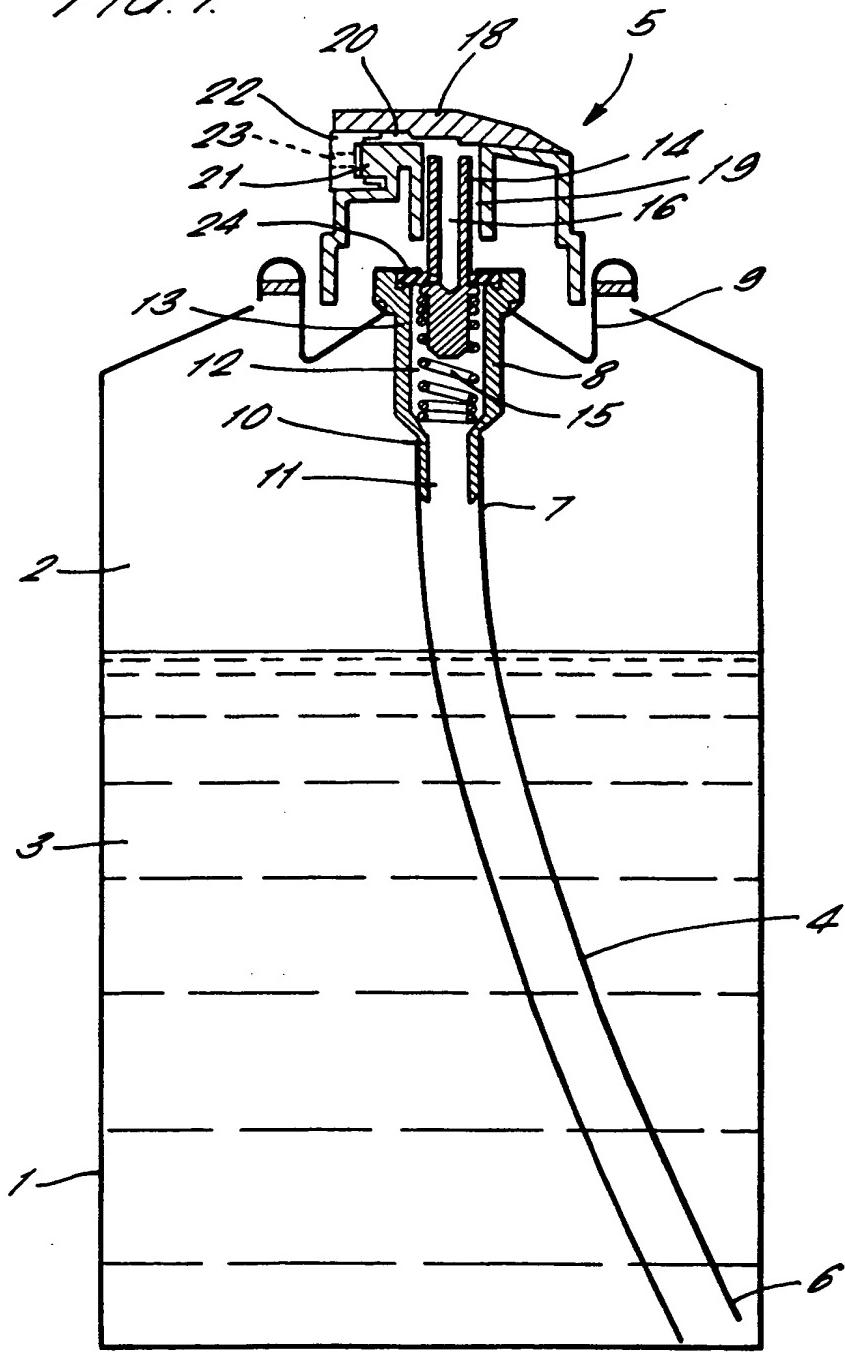


FIG. 2.

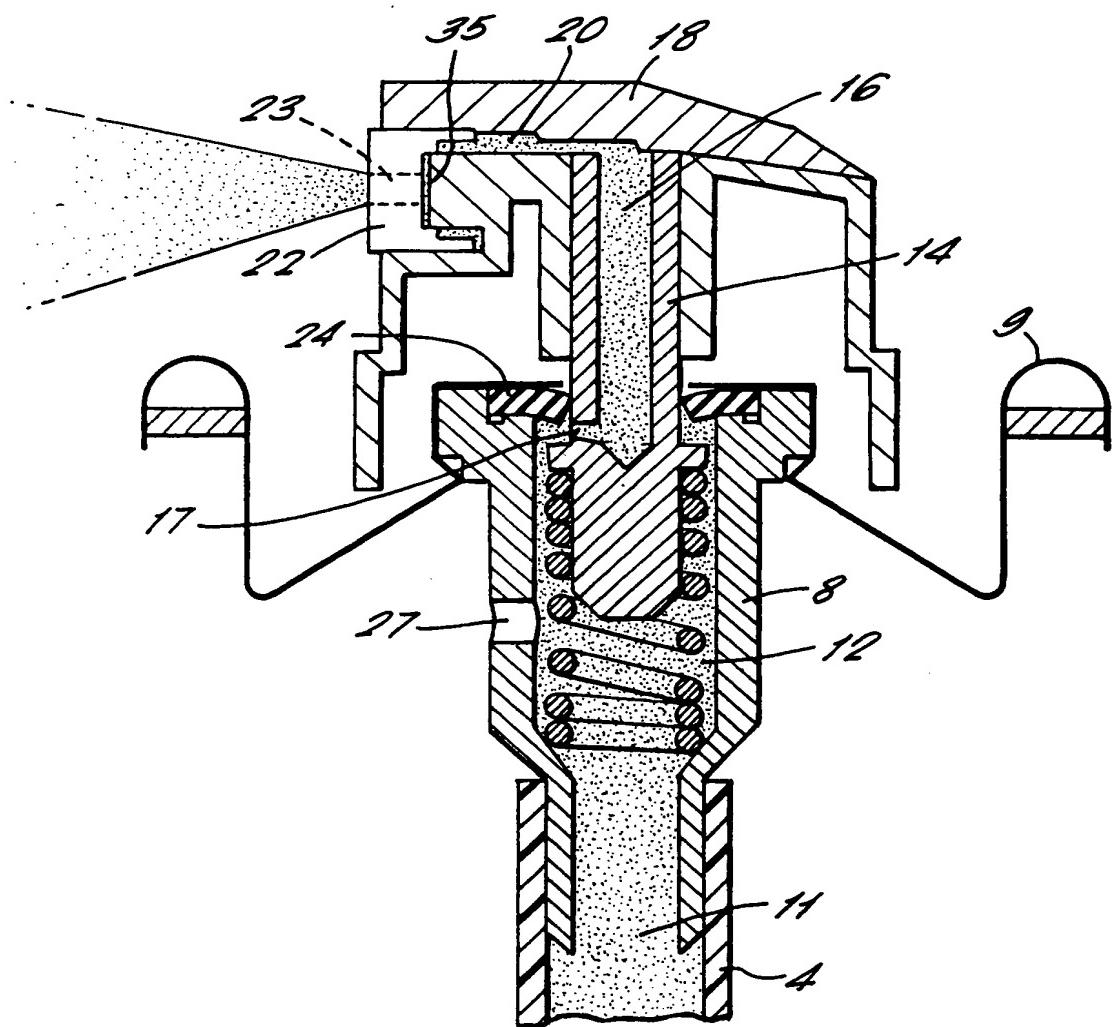


FIG. 3.

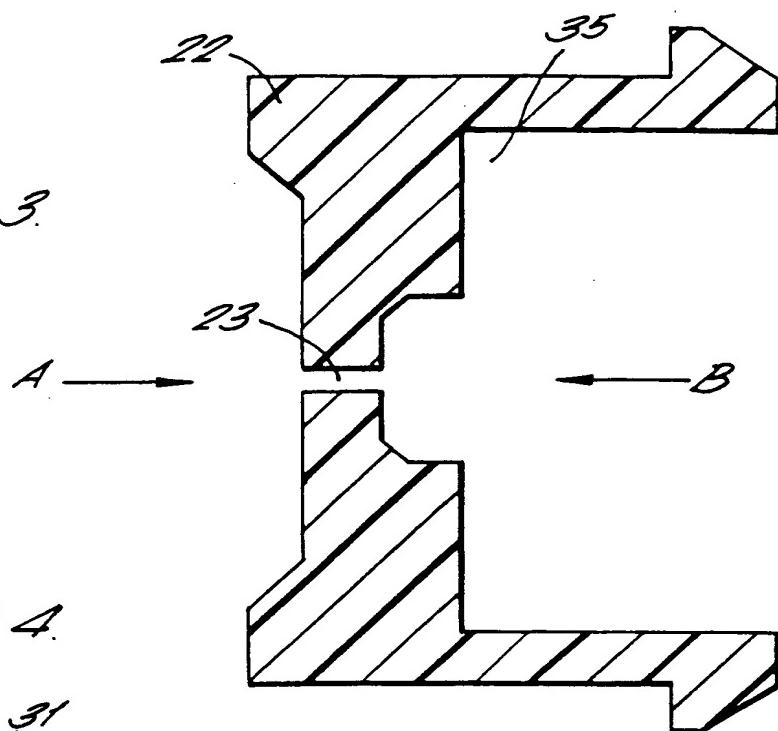
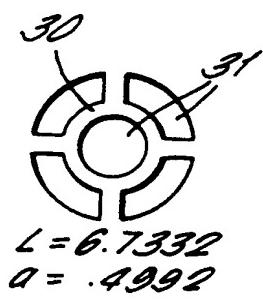
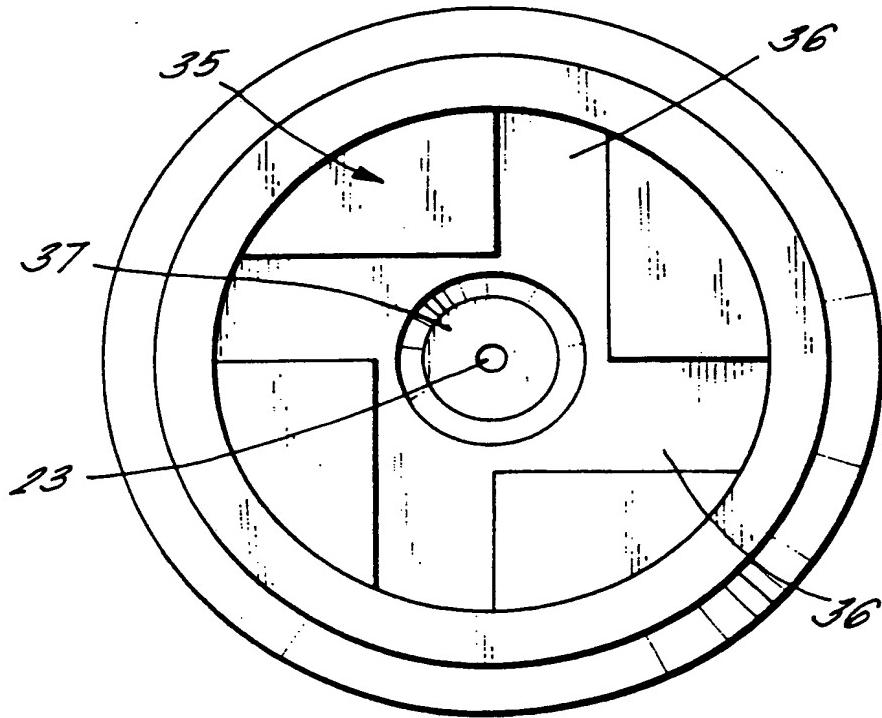


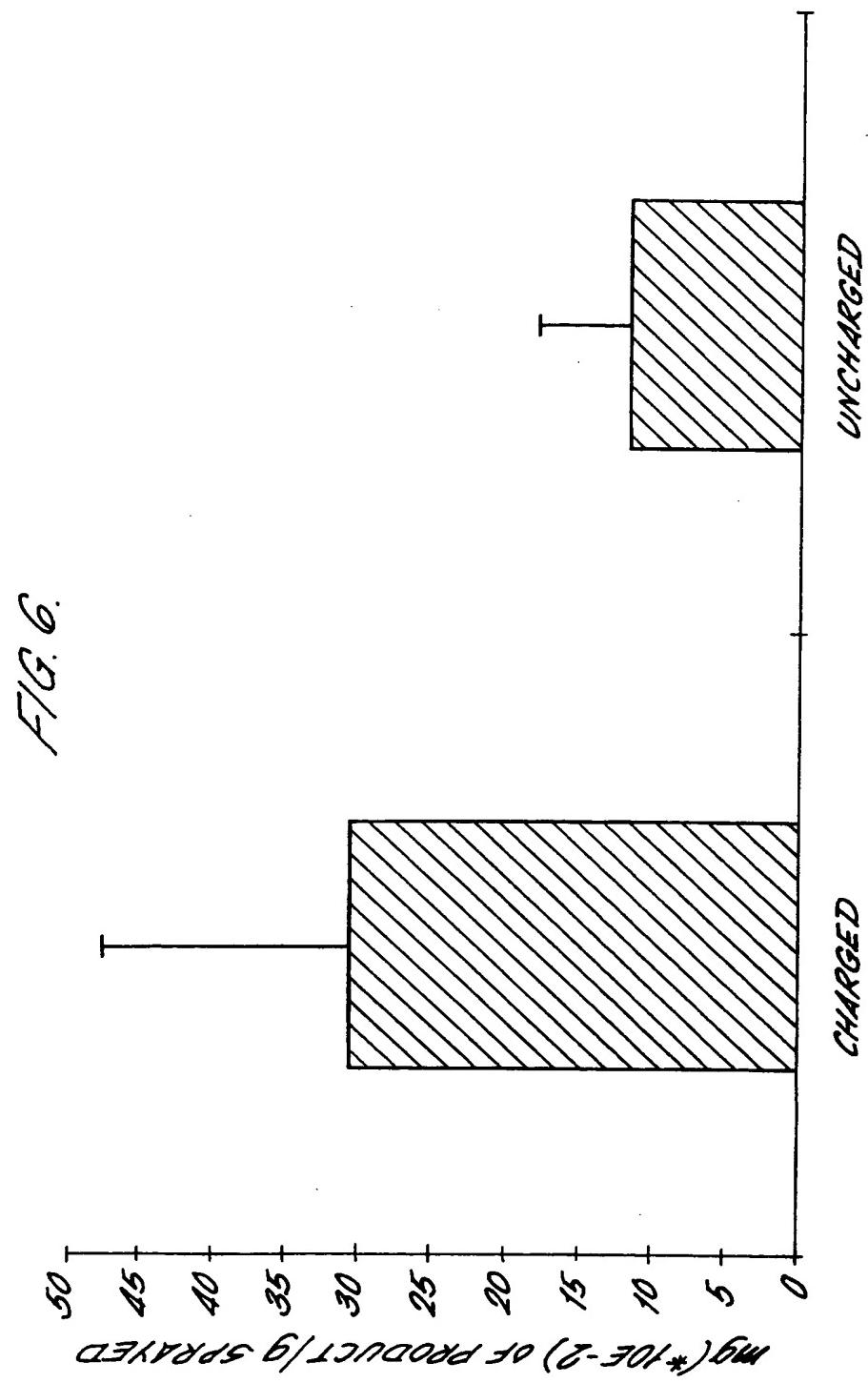
FIG. 4.

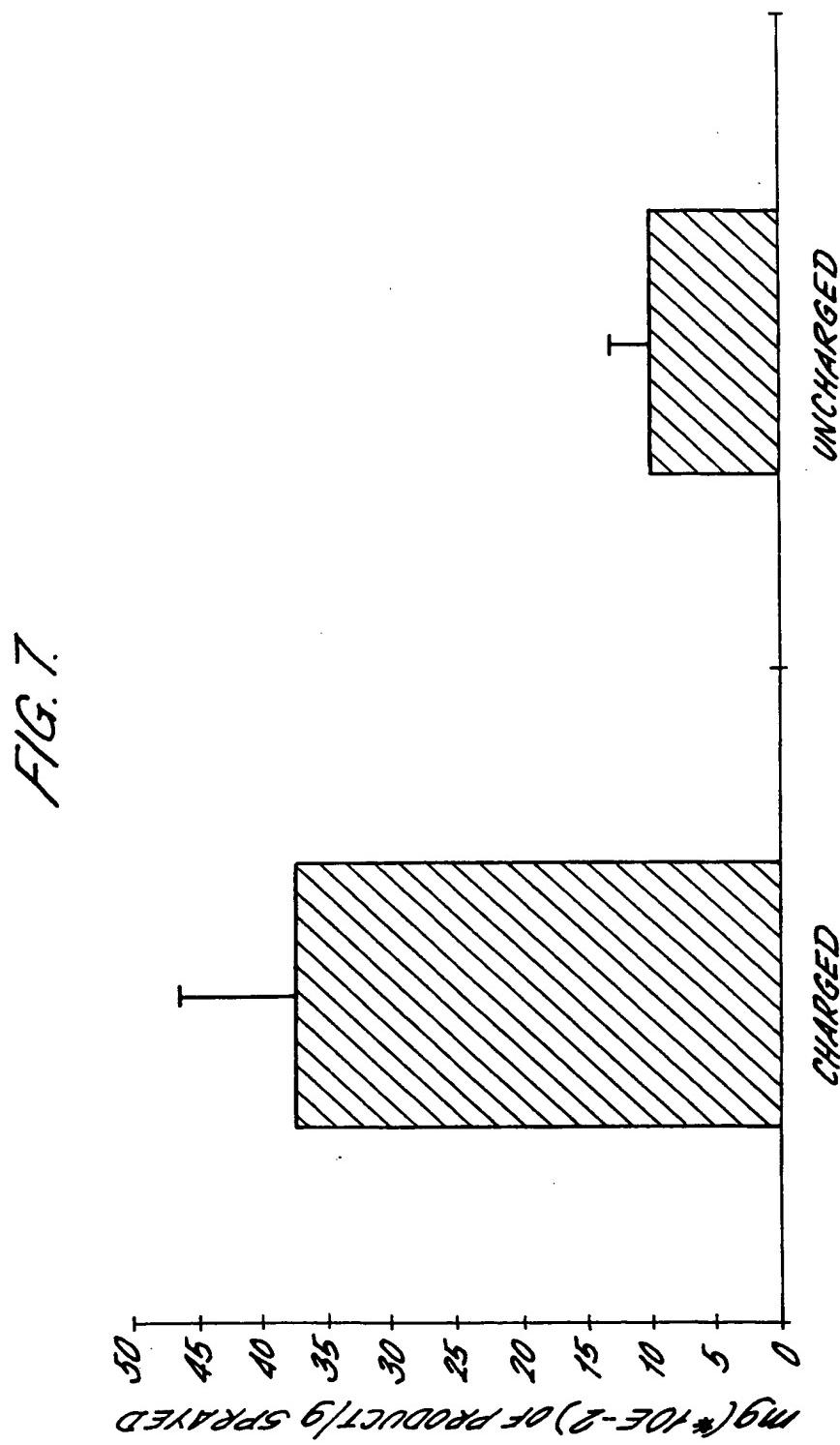


$L = 6.7332$
 $a = .4992$

FIG. 5.







INTERNATIONAL SEARCH REPORT

International Application No

PCT/GB 99/01963

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 B05B5/047 A61M15/02 B65D83/14

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 B05B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	FR 2 654 273 A (SEKHAVAT) 10 May 1991 (1991-05-10) page 8, paragraph 2 -page 11, line 3; figures 1,3 ---	1
A	US 5 642 727 A (DATTA) 1 July 1997 (1997-07-01) abstract column 3, line 64 - line 65 ---	1
A	WO 94 19042 A (BESPAK) 1 September 1994 (1994-09-01) page 1, line 17 - line 35 page 9, line 10 - line 22; figure 1 ---	1 -/-

Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

° Special categories of cited documents :

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier document but published on or after the international filing date
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Date of the actual completion of the international search	Date of mailing of the international search report
16 September 1999	27/09/1999
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Authorized officer Guastavino, L

INTERNATIONAL SEARCH REPORTInternational Application No
PCT/GB 99/01963**C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT**

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5 714 007 A (PLETCHER) 3 February 1998 (1998-02-03) column 8, line 4 - line 50 column 10, line 40 - line 67; figures 3,6,7 ----- WO 97 28883 A (UNIVERSITY OF SOUTHAMPTON) 14 August 1997 (1997-08-14) the whole document -----	1
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INTERNATIONAL SEARCH REPORT

Information on patent family members

Int'l Application No

PCT/GB 99/01963

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US 5642727 27 A		NONE		
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		CN	1214640 A	21-04-1999
		EP	0888162 A	07-01-1999
		NZ	331255 A	30-08-1999

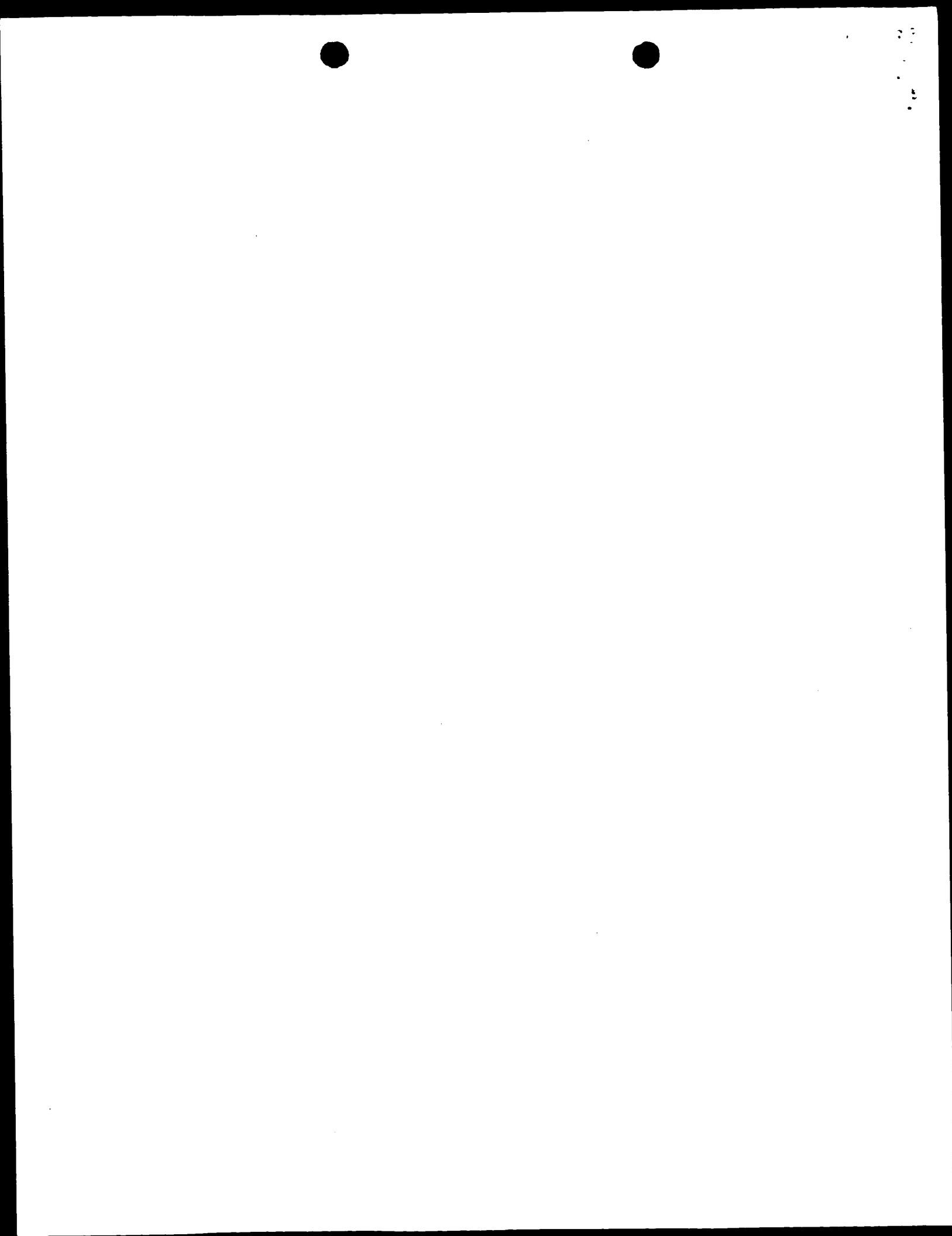


FIG. 1

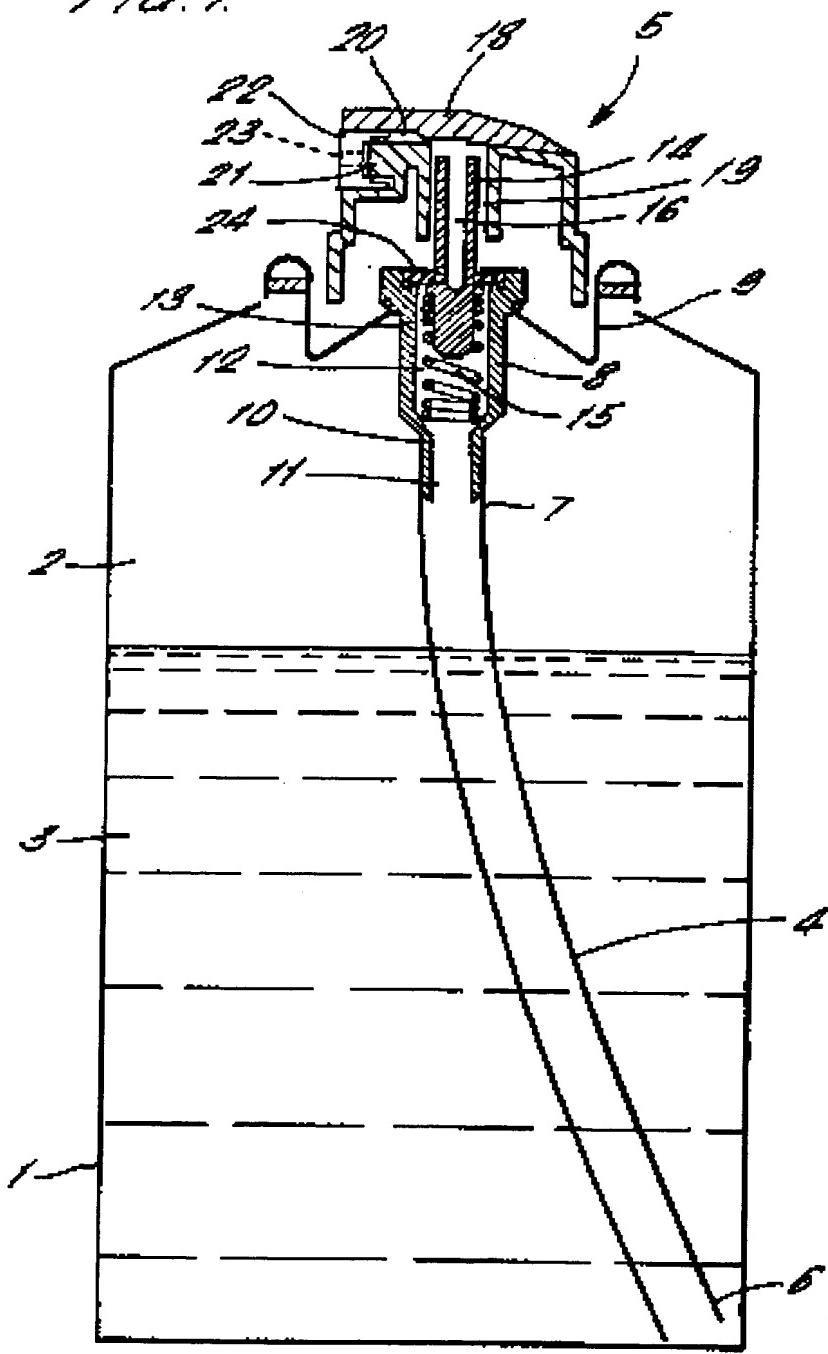


FIG. 2.

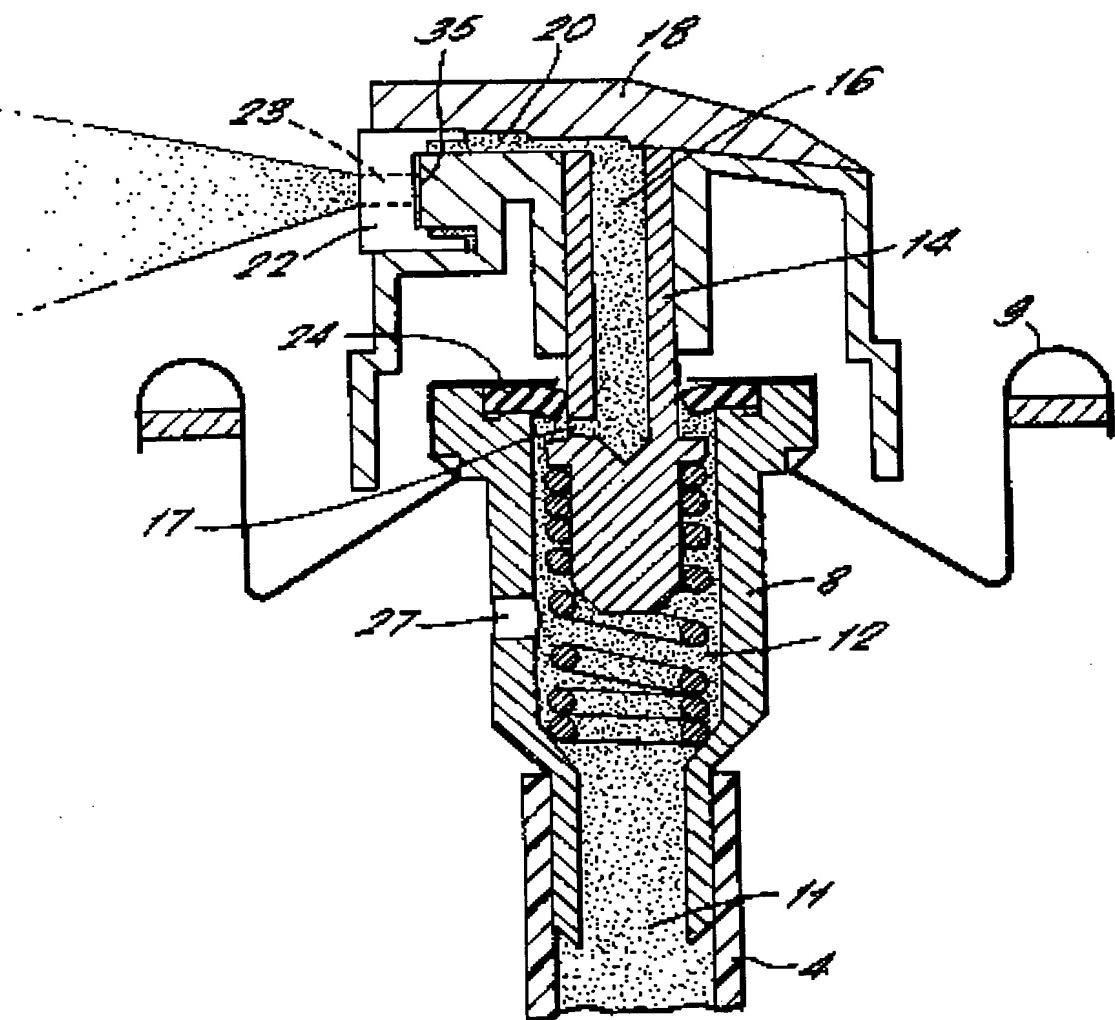


FIG. 3.

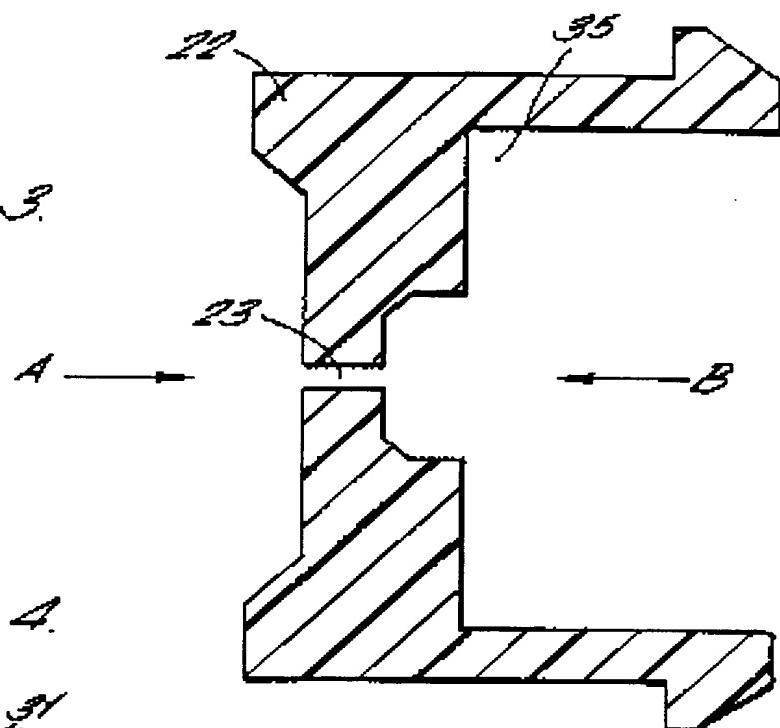
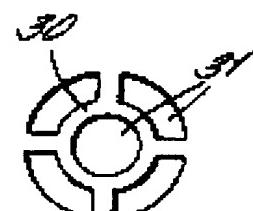


FIG. 4.



$L = 6.7332$
 $a = .4992$

FIG. 5.

